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D2010-103
Job Sheet 185867



Part No: D2010-103

Job Qty: 3 ea

Part Name: Mirror Arm 369/500



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/5/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP : F 02.08.21 Re-format; Added D2057 KJ/RF IPP Rev:G 08-05-27 as per ECN1195P DD
verified by:EC IPP Rev:H 08-06-20 rev.D as per dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		11/16/18	0.00	0.00	Start Up Small Fab-4		Smb
100	Brake NC	3 pcs		11/16/18	0.00	0.77	Brake NC 3		Smb
110	Small Fab	3 pcs		11/16/18	0.00	0.62	Small Fab-1		Smb
120	Small Fab	3 pcs		11/16/18	0.00	0.62	Small Fab-1		Smb
130	QC	3 pcs		11/16/18	0.00	0.00	QC5		NOV 08 2018 68
140	Powdercoat	3 pcs		11/16/18	0.00	0.06	Powdercoat4		BL 18-11-7-89
150	QC	3 pcs		11/16/18	0.00	0.00	QC3		38
160	Packaging	3 pcs		11/16/18	0.00	0.00	Packaging3-15/307		NOV 08 2018 89
170	QC21-SA	3 Ea		11/16/18	0.00	0.00	QC21		DAS NOV 08 2018 110

Part Op 100 - Punch per Dwg. D2010-103-T1 and Spec Control Dwg D2727 Identify as D2010-103
Descriptions: 110 - 1- Bend as per Dwg D2010 using bending Jig D2010-103T2 2- Deburr ends

120 - 1-flare before installing plug as per dwg D2010 2-Install D2057 plug as per Dwg D2010

140 - START TIME: 12:05 OVEN TEMPERATURE: 320° FINISH TIME: 1:25

M. 138839

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.500W.049	304 Round Tube .500 X .049W	4.5000 ft (1.5 ea)	90-Start up Operation	5092699
D2057	Plug	3 Ea (1 ea)	110-Small Fab	5119922

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.500W.049	5	69	0
110-Small Fab	D2057	3	18	0



Container No: S125163



Part: D2010-103

Job No: 185867

Serial No/Batch: S125163

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/07/18

8 3:03 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					